



Marlin Rim Fire Bolt Action Trigger Kit

Operators Instruction Manual



JARD, Inc.

2737 Nettle Ave. - Sheldon, IA 51201
Phone: 712-324-7409
Email: jardinc@excite.com - www.jardinc.com

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WARNING

This fire control system is intended for use only by experienced competitive shooters and professionals. You must take responsibility for your own actions. We will not be responsible for any loss, injury, or death resulting from the use or misuse of this product.

The handling and use of firearm bears with a certain unavoidable risks, like sky diving and rock climbing. If you are not willing to accept responsibility for your own actions, guns are not for you.

The use of any custom parts or modifications may void any warranty from the manufacturer of your firearm.

Returns will not be accepted on any parts that have been modified.

If you do not have a thorough understanding of the Marlin trigger system and the purpose and function of all the parts, do not attempt to install this system. Have it installed by an experienced gunsmith.

Read the instructions completely before beginning the procedure.

1. Check to make sure the gun is unloaded.
2. Remove the bolt.
3. Remove receiver from the stock.
4. Using a blade screw driver, remove the trigger, sear, and safety lever from the receiver. (Save the sear return spring for use when installing upgrade kit).
5. Remove the screws on the upgrade kit, clean them thoroughly and apply the loctite provided. Then reinstall the screws.
6. Install the new sear, trigger, and trigger spring into the receiver. Use the factory sear return spring a safety lever. (Several trigger return spring rates are available from factory).
7. Put the bolt back into the receiver. Cock the gun and place the safety in the on position. Turn the sear engagement screw clockwise until the safety block touches the safety lever. This is the minimal amount of sear engagement. Make sure when the gun is on safe and the trigger is pulled, the gun does not fire.

8. Perform a visual and physical check of parts to insure they function properly.
9. Install the receiver back into the stock and perform function and safety checks again.
10. Allow Loctite to dry 24 hours before using the weapon.

Trigger weights available: 2 lb, 2-1/2 lb, & 3 lb

*Approximate pull weights

